



Tib5129

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TECHNICAL INFORMATION BULLETIN

K-LAB Preventive Maintenance Guide

Recommended Preventive Maintenance Check-List

Every Month

Verify the correct operation of **all** recirculation pump pressure switches:

- Disconnect the power to the pump and confirm that the alarm message is generated.
- Replace the switch **if no alarm is produced**.

Every 3 Months

[] Inspect the main drive chain for proper tension. Replace it if tension cannot be achieved or if it appears that the chain is stretching, or if metal dust is obvious.

[] Clean all drain trays in the processor and replenisher. Flush the trays with clean water and remove any loose items such as film clips, or leader strips that may have fallen into the tray. If they aren't removed they could block the drain.

Note: Early production units had drain trays that were painted. Remove any loose paint during cleaning to prevent paint chips from clogging the drain.

[] Verify that the lower elevator assembly slides up and down freely. Dirt on the roller bearings may cause the elevator to bind and drop unexpectedly, and could damage the film.

[] Check all turbo-wash assemblies for the correct flow. Place your finger inside the turbo-wash and feel for the flow from the holes. If any holes are blocked, remove the turbo-wash and clean the holes with a small piece of wire or a brush.

Every Year

[] Replace the main drive chain which is located on the main demand drive motor above the electrical cabinet (PN: 1J3007).

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